

901 Main Street P.O. Box 728 Geraldton, Ontario. POT 1M0 Fax: 807-854-0483

March 31, 2022

Ministry of the Environment Sault Ste. Marie Regional Office 70 Foster Drive Sault Ste. Marie ON P6A 6V4

Attention: Mr. Stephen Rouleau Senior Environmental Officer

Re: 2021 Performance Report for Hornepayne Wastewater Treatment Plant

Dear Mr. Rouleau:

Attached is the 2021 Performance Report for the **Hornepayne Wastewater Treatment Plant** located in The Corporation of the Township of Hornepayne. This report has been completed in accordance with Condition No. 10(6) cited in *Certificate of Approval Number 4306-A8ANUC* dated March 23 2016 and issued to the Township of Hornepayne.

This report was prepared by the Ontario Clean Water Agency on behalf of the Township of Hornepayne based on information kept on record at the Hornepayne Wastewater plant, and, the report covers the period from January 1, 2021 to December 31, 2021.

Should you have any questions or comments in regards to this annual report, please do not hesitate to contact David Hoffman at 807-854-7142.

Yours truly,

Patrick Conture

Patrick Couture Senior Operations Manager Ontario Clean Water Agency Northwestern Ontario Hub

Copy to: Gail Jaremy – CAO/Clerk Hornepayne Wastewater Operators

2021 Annual Report

Hornepayne Wastewater Treatment Plant

Prepared by the Ontario Clean Water Agency



The Corporation of the Township of Hornepayne Sewage Treatment Plant 2021 Annual Report

INTRODUCTION

In accordance with the *Certificate of Approval Number 4306-A8ANUC* dated March 23 2016, section 10 (6), the Corporation of the Township of Hornepayne - Hornepayne Sewage Treatment Plant is required to prepare an annual summary. The 2021 annual facility performance report summarizes important information regarding the treatment quality of the effluent wastewater, analytical test results, relevant activities and maintenance operations of the Works. Some of this information was submitted via the quarterly upload of information, but is being presented again as part of the new Annual Report based on the calendar year.

DESCRIPTION OF WORKS

Rated Capacity of Works1364 m³/dayService AreaTownship of HornepayneService Population980Effluent ReceiverLittle Jackfish RiverMajor ProcessExtended Aeration Plant – Carrousel-type treatment
system

EFFLUENT MONITORING AND RECORDING

Analytical tests to monitor the influent and effluent water quality on a monthly basis are conducted by a laboratory audited by the Canadian Association for Environmental Analytical Laboratories (CAEAL) and accredited by the Standards Council of Canada (SCC). Accreditation ensures that the laboratory has acceptable laboratory protocols and test methods in place. It also requires the laboratory to provide evidence and assurances of the proficiency of the analysts performing the test methods. Weekly analysis is performed in-house in order to maintain the process. When these samples are split with the accredited laboratories, it confirms the procedure accuracy of the in-house testing.

SAMPLING REQUIREMENTS

Samples of raw sewage and final effluent from the WWTP shall be collected and analyzed for the following parameters at the indicated frequencies.

Parameters	Sample Type	Frequency			
BOD ₅	Composite*	monthly			
Total Suspended Solids	Composite*	monthly			
Total Phosphorus	Composite*	monthly			
Total Kjeldahl Nitrogen (TKN)	Composite*	monthly			

Raw Sewage Monitoring – Samples to be collected at the end of the grit channel

* Composite of three grab samples, taken at time intervals of at least six hours over a 24-hour sampling period.

Final Effluent Monitoring - Samples to be collected at the V-notch at the end of the chlorine contact chamber

Parameters	Sample Type	Frequency
CBOD ₅	Composite*	Monthly
Total Suspended Solids	Composite*	Monthly
Total Phosphorus	Composite*	Monthly
Ammonia – Nitrogen(total)	Composite*	Monthly
E. Coli	Grab	Biweekly
Total Chlorine Residual	Grab	Weekly
pH	Grab	Weekly
Temperature	Grab	Weekly

* Composite of three grab samples, taken at time intervals of at least six hours over a 24-hour sampling period.

PLANT PERFORMANCE

Effluent Limits as per C of A, condition 7

Effluent Parameter	Annual Average Concentration	Average Loading				
	Limit					
BOD ₅	25.0 mg/L	34.1 kg/day				
Total Suspended Solids	25.0 mg/L	34.1 kg/day				
pH	Between $6.0 - 9.5$ at all times					
E. Coli	200 organisms/100 ml					
	(monthly Geometric Mean Density)					

Effluent Objectives (best effort) as per C of A, condition 6 (1)

Effluent Parameter	Concentration Objective	Loading Objective
CBOD ₅	15.0 mg/L	20.5 kg/day
Total Suspended Solids	15.0 mg/L	20.5 kg/day
E. Coli	150 organisms/100 ml	
	(monthly Geometric Mean Density)	
pH	6.5-8.5	

EFFLUENT FLOWS

In order to review, at a glance, the performance of the WWTP, a graph has been prepared showing the average and maximum monthly effluent flows for the year; January to December 2021. The total effluent flows for this timeframe report as $228,731 \text{ m}^3$, compared to $255,278 \text{ m}^3$ for the 2020 calendar year.



EFFLUENT SAMPLING

In the reporting year 2021, $CBOD_5$ was analyzed and the average was 1.525 mg/L; this is well within the effluent limits imposed by the *Certificate of Approval* condition 6.1 of 25.0 mg/L. This also was within the objective limits of 15 mg/l

The annual average suspended solids concentrations for the effluent in 2021 was 6.017 mg/L. This parameter is likewise within the annual compliance level of 25.0 mg/L. This parameter has an objective value of 15 mg/l. The objective limit was achieved in 2021.

The plant compliance criteria states; the pH of the effluent shall be maintained between 6.0 and 9.5, inclusive, at all times. The average pH during this period was 7.757 with a high of 9.63 and a low of 6.45. The effluent did not meet the limits and therefore also did not meet the objective levels of 6.5 to 8.5.

The effluent parameter includes a requirement to maintain the monthly geometric mean density of e-coli less than of 200 organisms per 100 ml. In 2021, the maximum monthly geometric mean density for e-coli was 668.538 organisms per 100 ml. There were 5 months in 2021 with the ecoli over the 200 organisms per 100 ml.

MAINTENANCE

OCWA maintains a Work Management System (WMS), which is a comprehensive computer based maintenance program that is based on a proactive preventive approach. This includes running checks, weekly, monthly and annual maintenance, as required. A full report on all maintenance carried out in 2021 is available upon request.

There were no modifications made to the Hornepayne Sewage Plant as per Schedule B of the ECA. The Federal Regulation requiring the effluent to be below 0.02 mg/l chlorine residual came into effect in 2021. The facility used a temporary dechlorination system in the effluent channel to meet this regulatory requirement until a permanent solution is engineered and installed. The collection of the final effluent samples are collected after the dechlorination.

OPERATIONAL ISSUES

The pH was over the 9.5 limit on May 12 2021. The operators had noticed previously that the pH had been increasing in the previous several weeks. The pH probe was suspect and a replacement was ordered. The delivery on the replacement probe was longer than anticipated. It was replaced on May 14 and the pH returned to the normal range. After the probe was replaced, the pH met the objective values for the remainder of the year.

The ecoli values were over for five of the last six months of 2021. The operators were increasing the chlorine dosages but the chlorination was inconsistent. The operators could not find the cause of the inconsistent chlorination until late in the year. The chlorinator was found to be sticking and as a result when the pace to flow chlorination would not operate as designed. The chlorinator was repaired and is functioning correctly as of the end of 2021.

The dechlorination system is installed on a temporary basis until a permanent solution is engineered and installed. The temporary system had issues freezing late in the year due to the cold temperatures.

CALIBRATIONS

The owner shall maintain a continuous flow-measuring device to measure the flow rate within an accuracy of +/-5% of actual rate of flow within the range of 10% to 100% of the full-scale reading of the measuring devices.

In 2021, calibration of the continuous measuring device was calibrated by Lakeside Process Controls; results attached. The units were within the required accuracy, as outlined in the criteria above.

SLUDGE SUMMARY

Sludge is hauled from the facility to the sludge drying beds site by the Ontario Clean Water Agency. A summary of the sludge hauled for Hornepayne Sewage Treatment Plant is outlined in the following table.

Month	Total Volume(m3)					
January	100					
February	0					
March	0					
April	0					
May	0					
June	297					
July	0					
August	90					
September	0					
October	90					
November	100					
December	0					
Total:	587					

Sludge Volume Hauled in 2021

Attached are the sludge volume figures and Biosolids sludge quality sample results for the timeframe covered 2021.

The sludge is disposed of in the Hornepayne Sludge Drying Beds. There is no expected change in the sludge handling methods or disposal areas for the WWTP in the coming year.

COMPLAINTS/ENVIRONMENTAL INCIDENT

There were no complaints reported in 2021.

BY-PASS REPORTS

There were no bypass incidents in 2021.

Performance Assessment Report 1st January – December 31st 2021

Ontario Clean Water Agency Performance Assessment Report Wastewater/Lagoon

From: 01/01/2021 to 31/12/2021

Report extracted 03/07/2022 14:43 Facility: [5985] HORNEPAYNE WASTEWATER TREATMENT FACILITY Works: [110001952]

	01/2021	02/2021		03/2021	04/2021	05/2	021	06/2021	07/2021	08/2021	09/2021	10/2021	11/2021		12/2021	<total< th=""><th>></th><th><avg></avg></th><th><max></max></th><th><criteria></criteria></th></total<>	>	<avg></avg>	<max></max>	<criteria></criteria>
Flows:																				
Raw Flow: Total - Influent (m ³)	11910.00	8619.00		16991.80	32878.00	2459	7.00	20770.00	18926.00	16264.00	22440.00	21720.00	16790.00		16825.00	228730.8)			
Raw Flow: Avg - Influent (m ³ /d)	384.19	307.82		548.12	1095.93	793	.45	692.33	610.52	524.65	748.00	700.65	559.67		542.74			625.67		
Raw Flow: Max - Influent (m ³ /d)	524.00	433.00		1059.00	2055.00	916	.00	767.00	862.00	608.00	1298.00	927.00	791.00		1270.00				2055.00	
Eff. Flow: Total - Effluent (m ³)	11910.00	8619.00		16991.80	32878.00	2459	7.00	20770.00	18926.00	16264.00	22440.00	21720.00	16790.00		16825.00	228730.8)			
Eff. Flow: Avg - Effluent (m ³ /d)	384.19	307.82		548.12	1095.93	793	.45	692.33	610.52	524.65	748.00	700.65	559.67		542.74			625.67		
Eff. Flow: Max - Effluent (m ³ /d)	524.00	433.00		1059.00	2055.00	916	.00	767.00	862.00	608.00	1298.00	927.00	791.00		1270.00				2055.00	
Carbonaceous Biochemical Oxygen Demand: CBOD:																				
Eff: Avg cBOD5 - Effluent (mg/L)	1.9	3.1	<	3	1.8	1.	6	0.6	1.8	0.5	< 0.5	0.9	1.1		1.500		<	1.525	3.100	
Eff: # of samples of cBOD5 - Effluent (mg/L)	1	1		1	1	1		1	1	1	1	1	1		1	12				
Loading: cBOD5 - Effluent (kg/d)	0.73	0.954	<	1.644	1.973	1.3	27	0.415	1.099	0.262	< 0.374	0.631	0.616		0.814		<	0.906	1.973	
Biochemical Oxygen Demand: BOD5:																				
Raw: Avg BOD5 - Influent (mg/L)	83.000	75.000		88.000	48.000	31.0	000	79.000	69.000	70.000	87.000	39.000	49.000		53.000			64.250	88.000	
Raw: # of samples of BOD5 - Influent (mg/L)	1	1		1	1	1		1	1	1	1	1	1		1	12				
Total Suspended Solids: TSS:																				
Raw: Avg TSS - Influent (mg/L)	86.000	94.000		17.300	60.000	56.0	000	71.000	54.000	85.000	80.000	54.000	66.000		88.000			67.485	94.000	
Raw: # of samples of TSS - Influent (mg/L)	1	1		1	1	1		1	1	1	1	1	1		1	12				
Eff: Avg TSS - Effluent (mg/L)	7.670	7.000		8.330	8.000	6.3	00	5.300	6.000	4.000	4.000	4.300	5.000		6.300			6.017	8.330	
Eff: # of samples of TSS - Effluent (mg/L)	1	1		1	1	1		1	1	1	1	1	1		1	12				
Loading: TSS - Effluent (kg/d)	2.947	2.155		4.566	8.767	4.9	99	3.669	3.663	2.099	2.992	3.013	2.798		3.419			3.757	8.767	
Percent Removal: TSS - Influent (mg/L)	91.081	92.553		51.85	86.667	88.	75	92.535	88.889	95.294	95	92.037	92.424		92.841				95.294	
Total Phosphorus: TP:																				
Raw: Avg TP - Influent (mg/L)	1.820	2.660		2.610	1.050	1.7	10	1.890	2.450	2.910	2.480	1.390	1.200		1.930			2.008	2.910	
Raw: # of samples of TP - Influent (mg/L)	1	1		1	1	1		1	1	1	1	1	1		1	12				
Eff: Avg TP - Effluent (mg/L)	0.326	0.321		0.349	0.365	0.5	36	0.275	0.380	0.260	0.240	0.503	0.499		0.293			0.362	0.536	
Eff: # of samples of TP - Effluent (mg/L)	1	1		1	1	1		1	1	1	1	1	1		1	12				
Loading: TP - Effluent (kg/d)	0.125	0.099		0.191	0.400	0.4	25	0.190	0.232	0.136	0.180	0.352	0.279		0.159			0.231	0.425	(
Percent Removal: TP - Influent (mg/L)	82.088	87.932		86.628	65.238	68.6	655	85.450	84.490	91.065	90.323	63.813	58.417		84.819				91.065	
Nitrogen Series:																				(
Raw: Avg TKN - Influent (mg/L)	16.400	21.800		22.000	12.900	12.1	100	13.100	11.600	13.000	19.100	38.800	9.100		13.300			16.933	38.800	
Raw: # of samples of TKN - Influent (mg/L)	1	1		1	1	1		1	1	1	1	1	1		1	12				
Eff: Avg TAN - Effluent (mg/L)	< 0.01	< 0.01	<	0.01	< 0.01	< 0.0	01	< 0.01	0.03	0.03	0.01	< 0.01	< 0.01	<	0.01		<	0.0133	0.030	
Eff: # of samples of TAN - Effluent (mg/L)	1	1		1	1	1		1	1	1	1	1	1		1	12				
Loading: TAN - Effluent (kg/d)	< 0.004	< 0.003	<	0.005	< 0.011	< 0.0	08	< 0.007	0.018	0.016	0.007	< 0.007	< 0.006	<	0.005		<	0.008	0.018	
Disinfection:															-					
Eff: GMD E. Coli - Effluent (cfu/100mL)	46.789	4.472		23.87	65.727	52.3	368	31.432	420	296.856	668.538	329.848	128.125		231.1			191.594	668.538	
Eff: # of samples of E. Coli - Effluent (cfu/100mL)	3	2		3	2	3	1	2	1	3	3	2	2		2	28				4
							T													

pH Monthly Process Data Report

Ontario Clean Water Agency Time Series Info Report

From: 01/01/2021 to 31/12/2021

Report extracted 03/09/2022 13:45	
Facility Org Number:	5985
Facility Works Number:	110001952
Facility Name:	HORNEPAYNE WASTEWATER TREATMENT FACILITY
Facility Owner:	Municipality: The Corporation of the Township of Hornepayne
Facility Classification:	Class 2 Wastewater Treatment
Receiver:	Little Jackfish River
Service Population:	1050.0
Total Design Capacity:	1363.0 m3/day

	01/2021	02/202	1	03/2021	04/2021	05/2021	06/2021	07/2021	08/202	1	09/2021	10/2021	11/2021	12/2021	Total	Avg	Max	Min
Effluent / pH																		
Max IH	8.54	8.72		8.94	9.03	9.63	7.69	7.21	6.89		7.93	7.72	7.78	7.97			9.63	
Mean IH	8.241	8.457		8.649	8.849	8.311	7.458	6.877	6.678		6.889	7.547	7.504	7.477		7.745		
Min IH	7.66	8.21		8.34	8.08	7.58	6.75	6.62	6.54		6.45	6.73	7.24	7.09				6.45

Biosolids Sludge Quality



Client:	Tyler McMullen	Work Order Number:	447984
Company:	OCWA - Hornepayne WWTP	PO #:	18164
Address:	37 Honka Drive	Regulation:	Information not provided
	Hornepayne, ON, P0M1Z0	Project #:	110001952
Phone:	(807) 868-2380	DWS #:	110001952
Email:	tmcmullen@ocwa.com	Sampled By:	Mark Vanbreda
Date Order Received:	11/9/2021	Analysis Started:	11/10/2021
Arrival Temperature:	9 °C	Analysis Completed:	11/16/2021

WORK ORDER SUMMARY

ANALYSES WERE PERFORMED ON THE FOLLOWING SAMPLES. THE RESULTS RELATE ONLY TO THE ITEMS TESTED.

Sample Description	Lab ID	Matrix	Туре	Comments	Date Collected	Time Collected
Annual Sludge	1704553	Sludge	None		11/8/2021	7:55 AM

METHODS AND INSTRUMENTATION

THE FOLLOWING METHODS WERE USED FOR YOUR SAMPLE(S):

Method	Lab	Description	Reference
Ammonia Water (A42)	Garson	Determination of Ammonia/Ammonium in Water	Modified from EPA 350.1
Anions Water (mg/L by IC) (A5)	Timmins	Determination of Anions in Water by Ion Chromatography	Modified from SW846-9056A
ICPMS Tot. Water (A13)	Garson	Determination of Total Metals in Water by ICP/MS with Digestion	Modified from SW846-6020A
TP Water (A23.2)	Garson	Determination of Total Phosphorus in Water.	Modified from EPA 365.3 and ESS 310.2,
TSS (A27)	Garson	Determination of Total Suspended Solids in water by gravimetry	Modified from SM-2540



OCWA - Hornepayne WWTP

CERTIFICATE OF ANALYSIS

Work Order Number: 447984

This report has been approved by:

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Mahesh Patel, B.Sc. Laboratory Director



OCWA - Hornepayne WWTP

Work Order Number: 447984

WORK ORDER RESULTS

Sample Description	Annual	Sludge						
Sample Date	11/8/202	11/8/2021 7:55 AM						
Lab ID	1704	1704553						
Anions	Result	MDL	Units					
Nitrate (as N)	0.56	0.05	mg/L					
Sample Description	Annual	Sludge						
Sample Date	11/0/202	17.55 AW						
Lab ID	1704	4553						
General Chemistry	Result	MDL	Units					
Ammonia (as N)	2.6	0.1	mg/L					
Total Phosphorus (as P)	374	1	mg/L					
Sample Description	Annual	Sludge						
Sample Date	11/8/202							
Lab ID	1704	4553						
Metals (Total)	Result	MDL	Units					
Total Aluminum	693000	1000	ug/L					
Total Antimony	<5	5	ug/L					
Total Arsenic	36	10	ug/L					
Total Barium	4640	100	ug/L					
Total Beryllium	<5	5	ug/L					
Total Bismuth	138	10	ug/L					
Total Boron	371	20	ug/L					



OCWA - Hornepayne WWTP

Work Order Number: 447984

Sample Description	Annual	Annual Sludge		
Sample Date	11/8/2021 7:55 AM			
Lab ID	1704			
Metals (Total)	Result	MDL	Units	
Total Calcium	393000	5000	ug/L	
Total Cerium	52	10	ug/L	
Total Cesium	<10	10	ug/L	
Total Chromium	111	10	ug/L	
Total Cobalt	43	1	ug/L	
Total Copper	28300	1000	ug/L	
Total Europium	<10	10	ug/L	
Total Gallium	327	10	ug/L	
Total Iron	128000	2000	ug/L	
Total Lanthanum	31	10	ug/L	
Total Lead	173	1	ug/L	
Total Lithium	<50	50	ug/L	
Total Magnesium	90500	40	ug/L	
Total Manganese	23200	100	ug/L	
Total Mercury	<1	1	ug/L	
Total Molybdenum	<10	10	ug/L	
Total Nickel	147	10	ug/L	
Total Niobium	<10	10	ug/L	
Total Potassium	60000	1000	ug/L	
Total Rubidium	42	10	ug/L	
Total Scandium	<10	10	ug/L	
Total Selenium	11	2	ug/L	
Total Silicon	19000	6000	ug/L	
Total Silver	<1	1	ug/L	



OCWA - Hornepayne WWTP

Work Order Number: 447984

Sample Description	Annual Sludge		
Sample Date	11/8/2021 7:55 AM		
Lab ID	1704553		
Metals (Total)	Result	MDL	Units
Total Sodium	37400	1000	ug/L
Total Strontium	868	10	ug/L
Total Sulphur	<8000	8000	ug/L
Total Tellurium	<10	10	ug/L
Total Thallium	1	1	ug/L
Total Thorium	<10	10	ug/L
Total Tin	<10	10	ug/L
Total Titanium	733	10	ug/L
Total Tungsten	<10	10	ug/L
Total Uranium	10	10	ug/L
Total Vanadium	115	10	ug/L
Total Yttrium	16	10	ug/L
Total Zinc	7370	100	ug/L
Total Zirconium	12	10	ug/L
Sample Description	Annual Sludge		
Sample Date	11/8/2021	1 7:55 AM	
Lab ID	1704	1704553	

13000

10

Solids

Total Suspended Solids

Units

mg/L



OCWA - Hornepayne WWTP

Work Order Number: 447984

LEGEND

Dates: Dates are formatted as mm/dd/year throughout this report.

[rr]: After a parameter name indicates a re-run of that parameter. If multiple re-runs exist they are suffixed by a number. Sample may not have been handled according to the recommended temperature, hold time and head space requirements of the method after the initial analysis.

MDL: Method detection limit or minimum reporting limit.

Quality Control: All associated Quality Control data is available on request.

Field Data: Reports containing Field Parameters represent data that has been collected and provided by the client. Testmark is not responsible for the validity of this data which may be used in subsequent calculations.

Sample Condition Deviations: A noted sample condition deviation may affect the validity of the result. Results apply to the sample(s) as received.

Reproduction of Report: Report shall not be reproduced, except in full, without the approval of Testmark Laboratories Ltd.

	I ICASC DSC VAL STITUTI		
REPORT TO:		INVOICE Tox (if different from Report)	PROJECT INFORMATION:
Dient: OCV	NA - Hornepayne	Client	TM Quote #:
Address:	37 Honka Drive	Address:	Client P.O. #: .org-5985 18164
Horne	payne, ON, POM 1ZO		Client Project #: 110001952
Contact: Mark Var	n Breda, Tyler McMullen	Contact	
Email:	see comments	Email	
phone: 807-868-2380	Fax	Phone: Fax:	
REPORTING/INVOICING FORMAT	T URN AROUND TIME (TAT)*	ANALYSIS REQUESTED	LABORATORY USE ONLY
Fax /Email Mail]1 Business Day	ERS Ig	ED
	3 Business Days Standard		ECEIV
SAMPLE DISPOSAL SPE	* Drior arrangements must be made for	L of C tals (if ap 1P (if	447984 Da
Hold Dispose Return	rush/weekend/holiday work) AIN
DATE	SAMPLE DESCRIPTION	IUME Datal SS P H3 O3 O3	TEMP RH Type Lab ID
(mm-dd-yy) TIME MAIRIX**	(This Will Appear On The Report)		
		ATION REPUR	
		CONFIRMIN	
	AATION REPORT SENT		
**Matrix: B=Biota, GW=Ground \	Water, O=Oil, P=Paint, S=Soil, SL=Slu	dge, 0.Reg. 153: (1 2 3 4 5 6 7	
SW=Surface Water, W=Water, W	W=Wastewater, SD=Sediment	TI Coarse Soil Fine Soil Surfa	ce Subsurface
High Concentrations Expected		DO.Reg. 558 PWQO MISA CofA	
COMMENTS/FIELD NOTES		RE bewer use: Sanitary Storm Municipality	5.40000
Additional report distribution:jaremy.hpay palbert@ocwa.com; Dhoffman@ocwa.com	yne@bellnet.ca; ddrawson@ocwa.com; mvanbre n; tmcmullen@ocwa.com; jdubois@ocwa.com	da@ocwa.com; Relinquished to Testmark By (Signature)	Date
Sampled By MARK VAN DEGYA	Date Novi P. /2321	Time Shipped By	Shipping Reference
Received By	Date	Time Received at Testmark By	Date / / / Time

1470 Government Road, Kirkland i.ake, ON P2N 3J1 • 705-642-3361 (P) • 705-642-3222 (F) • kirkland.lake@testmark.ca

Analyzer Verification/Calibration Summary

Calibration Certificate 1935

AMS Tag: Hornepayne Final Effluent

Calibrated at: 2021-06-09 10:38:16 AM

Calibration Result: PASSED

Device Identification			
AMS Tag:	Hornepayne Final Effluent		
Device Tag:			
Manufacturer:	Siemens		
Model Name:	Sitrans LUT440		
Device Identifier:	3190364		

Device Calibration Data				
Date/Time Calibrated:	2021-06-09 10:38:16 AM	Max Error Limit:	5.00 % of Span	
Technician:	LPC_MISS\cefoul	Notification Limit:	5.00 % of Span	
User:	LPC_MISS\cefoul	Adjustment Limit:	4.00 % of Span	
Ambient Temperature:	20.00 deg C	Calibration Interval:	12 Months	
Temperature Standard:	ITS-90	Critical Service:	Yes	
Work Order Number:		Input Range:	0.00 - 24.39 in	
Service Reason:	Yearly Calibration/Verification	Output Range:	0.00 - 24.39 in	
Service Notes: A measurment is taken from the sensor head to a fixed distance. That distance is then compared to the meter readout.				
Relationship: Linear				



Calibration Certificate 1935

AMS Tag: Hornepayne Final Effluent

Test Equipment					
AMS Tag	Manufacturer	Model	Serial Number	Last Calibration	Calibration Interval:
Fluke Distance Meter	Fluke	416D	0682056623		12 Months
notused	not used	not used	notused	2014-09-01	12 Months
notused	not used	not used	notused	2014-09-01	12 Months
notused	not used	not used	notused	2014-09-01	12 Months

Errors (%)					
Error	Limit	Actual: As Found	Actual: As Left		
Maximum	5.0000	-0.4920 (Pass)	(N/A)		
Zero	(N/A)	(N/A)	(N/A)		
Span	(N/A)	(N/A)	(N/A)		
Linearity	(N/A)	(N/A)	(N/A)		
Hysteresis	(N/A)	(N/A)	(N/A)		

Calibration Results: As Found				
Test Point Input Output Output Error Output Error (%				
1	12.2500	12.1300	-0.1200	-0.4920

Calibration Results: As Left				
Test Point	Input	Output	Output Error	Output Error (%)

	Authorization		
Title	Lakeside Process Controls - Asset Reliability Services		
Signature	Chatch	Date	Jun 9/21
Title			
Signature	V	Date	